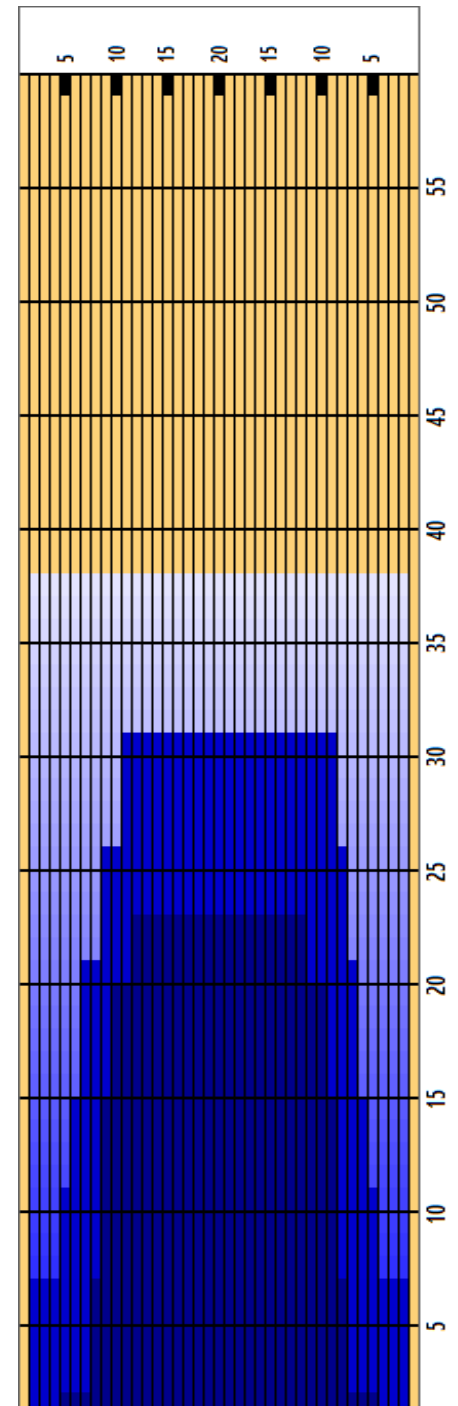


Oil Pattern Distance	38	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	12.3 mL	Reverse Oil Total	16.4 mL	Volume Oil Total	28.7 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	3	A	37	0.0	0.0	0.0	1850
2	5L	5R	1	18	3	A	31	0.0	2.5	2.5	1550
3	8L	8R	2	18	3	A	50	2.5	7.6	5.1	2500
4	9L	9R	3	18	3	A	69	7.6	15.2	7.6	3450
5	10L	10R	2	18	3	A	42	15.2	20.3	5.1	2100
6	12L	12R	1	22	3	A	17	20.3	23.4	3.1	850
7	2L	2R	0	22	3	A	0	23.4	30.0	6.6	0
8	2L	2R	0	26	3	A	0	30.0	38.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	38.0	31.0	-7.0	0
2	11L	9R	2	18	3	B	42	31.0	25.9	-5.1	2100
3	9L	8R	2	18	3	B	48	25.9	20.8	-5.1	2400
4	7L	7R	3	14	3	B	81	20.8	14.9	-5.9	4050
5	6L	6R	2	14	3	B	58	14.9	11.0	-3.9	2900
6	5L	5R	2	14	3	B	62	11.0	7.1	-3.9	3100
7	2L	2R	1	10	3	B	37	7.1	5.7	-1.4	1850
8	2L	2R	0	10	3	B	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.23	1.21	1	1	1.13	4.23

