



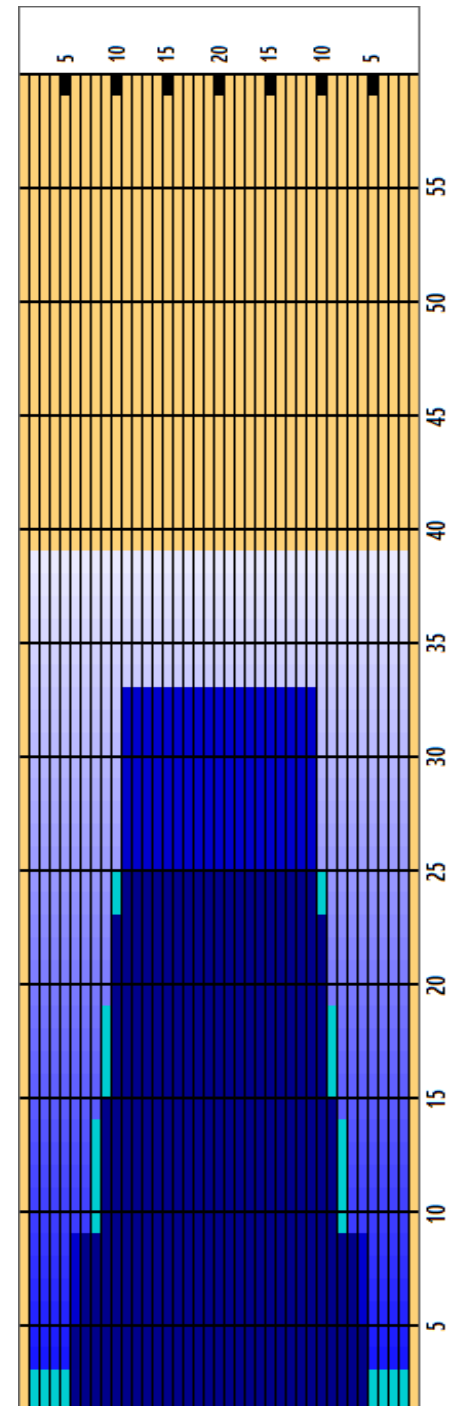
MDUSBC 2024-25 Series Pattern 5



Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.6 mL	Reverse Oil Total	12.9 mL	Volume Oil Total	29.5 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	6L	6R	1	14	3	A	29	3.9	5.8	1.9	1450
3	7L	7R	2	14	3	A	54	5.8	9.7	3.9	2700
4	8L	8R	2	18	3	A	50	9.7	14.8	5.1	2500
5	9L	9R	2	18	3	A	46	14.8	19.9	5.1	2300
6	10L	10R	2	18	3	A	42	19.9	25.0	5.1	2100
7	2L	2R	0	22	3	A	0	25.0	39.0	14.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	39.0	33.0	-6.0	0
2	11L	11R	4	18	3	B	76	33.0	22.8	-10.2	3800
3	10L	10R	4	14	3	B	84	22.8	14.9	-7.9	4200
4	9L	9R	3	14	3	B	69	14.9	9.0	-5.9	3450
5	6L	6R	1	14	3	B	29	9.0	7.1	-1.9	1450
6	2L	2R	0	14	3	B	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.71	1.32	1	1	1.32	5.71

