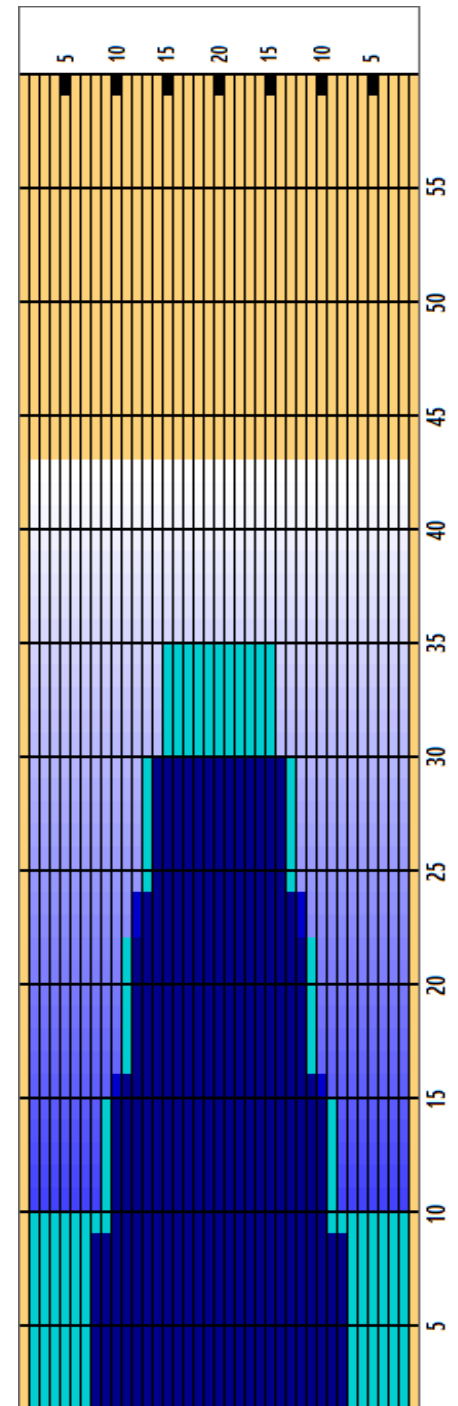


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	17.75 mL	Reverse Oil Total	9.5 mL	Volume Oil Total	27.25 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	9250
2	9L	9R	2	18	3	A	46	10.2	15.3	5.1	2300
3	11L	11R	3	18	3	A	57	15.3	22.9	7.6	2850
4	13L	13R	3	18	3	A	45	22.9	30.5	7.6	2250
5	15L	15R	2	18	3	A	22	30.5	35.6	5.1	1100
6	2L	2R	0	22	3	A	0	35.6	43.0	7.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	30.0	-13.0	0
2	14L	14R	2	22	3	A	26	30.0	23.8	-6.2	1300
3	12L	12R	3	18	3	A	51	23.8	16.2	-7.6	2550
4	10L	10R	3	18	3	A	63	16.2	8.6	-7.6	3150
5	8L	8R	2	14	3	A	50	8.6	4.7	-3.9	2500
6	2L	2R	0	14	3	A	0	4.7	0.0	-4.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	2.05	1.05	1.05	2.05	5

