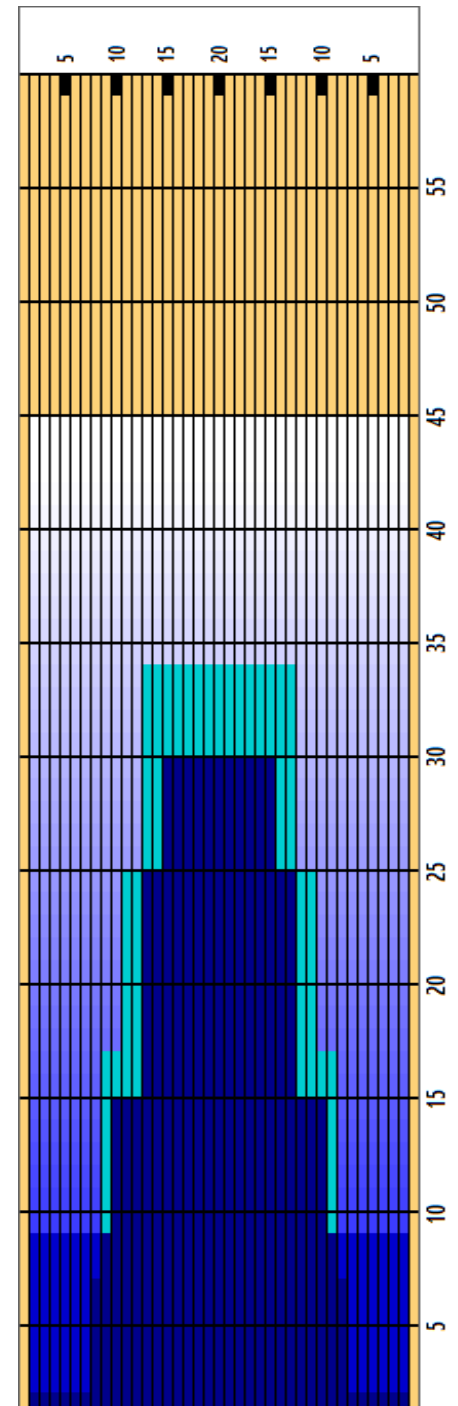


Oil Pattern Distance	45	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	15.9 mL	Reverse Oil Total	10.95 mL	Volume Oil Total	26.85 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	8L	8R	2	18	3	A	50	2.5	7.6	5.1	2500
3	9L	9R	4	18	3	A	92	7.6	17.8	10.2	4600
4	11L	11R	3	18	3	A	57	17.8	25.4	7.6	2850
5	13L	13R	3	22	3	A	45	25.4	34.7	9.3	2250
6	2L	2R	0	22	3	A	0	34.7	45.0	10.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	30.0	-15.0	0
2	15L	15R	2	18	3	A	22	30.0	24.9	-5.1	1100
3	13L	13R	4	18	3	A	60	24.9	14.7	-10.2	3000
4	10L	10R	3	14	3	A	63	14.7	8.8	-5.9	3150
5	2L	2R	2	14	3	A	74	8.8	4.9	-3.9	3700
6	2L	2R	0	14	3	A	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.25	2.05	1.03	1.03	2.05	6.25

