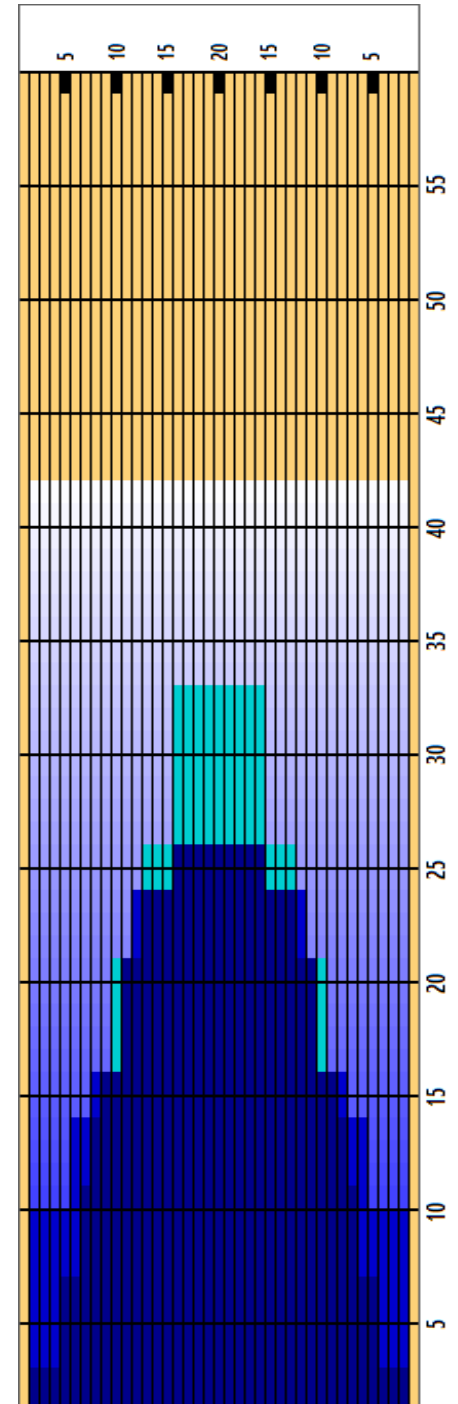


Oil Pattern Distance	42	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.25 mL	Reverse Oil Total	11.05 mL	Volume Oil Total	29.3 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	5L	5R	2	14	3	A	62	3.9	7.8	3.9	3100
3	7L	7R	2	14	3	A	54	7.8	11.7	3.9	2700
4	8L	8R	1	18	3	A	25	11.7	14.2	2.5	1250
5	9L	9R	1	18	3	A	23	14.2	16.7	2.5	1150
6	10L	10R	2	18	3	A	42	16.7	21.8	5.1	2100
7	13L	13R	2	18	3	A	30	21.8	26.9	5.1	1500
8	16L	16R	2	22	3	A	18	26.9	33.1	6.2	900
9	2L	2R	0	22	3	A	0	33.1	42.0	8.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	42.0	26.0	-16.0	0
2	16L	16R	1	18	3	A	9	26.0	23.5	-2.5	450
3	12L	12R	1	18	3	A	17	23.5	21.0	-2.5	850
4	11L	11R	2	18	3	A	38	21.0	15.9	-5.1	1900
5	8L	8R	1	14	3	A	25	15.9	14.0	-1.9	1250
6	6L	6R	2	14	3	A	58	14.0	10.1	-3.9	2900
7	2L	2R	2	14	3	A	74	10.1	6.2	-3.9	3700
8	2L	2R	0	14	3	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance          NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:24	1.5	1.08	1.08	1.5	3:24

